## THERMOPLASTIC & TUBING



GAUGES

PIPE FITTINGS/ VALVES

HOSES

SHEET RUBBER

FIRE PROTECTION

COUPLINGS

**DISCLAIMERS** 

## **TERMS OF SALE**

#### TERMS:

1/2% 10 Days, net 30 Days

#### FREIGHT:

All shipments are made FOB Seal Fast Inc. or Point of Manufacturer. (Applies to shipments from Houston Warehouse Only) Freight prepaid on \$1500 Net Couplings and accessories, \$2500 PVC Tubing, Braided Tubing, Fire & Mill hose. Freight prepaid on \$3000 Net Couplings, Rubber Hose, PVC Hose and Sheet Rubber with the exclusion of all PVC Suction including 6" and 8" PVC Suction ONLY orders. If combined with other items freight is prepaid at \$3000 Net, otherwise these items will Not be applied toward prepaid freight. Effective immediately, regardless of invoice value, all uncoupled cut lengths of hoses are shipped FOB Seal Fast Inc. Seal Fast Inc. reserves the right to determine the most Economical shipping method on all prepaid shipments. In addition, Seal Fast Inc. reserves the right to refuse any prepaid shipments exceeding 6% freight cost of the order unless items are added or subtracted to keep said freight cost at or below 6%. Applies to Continental United States, excluding Alaska and Hawaii. Any evidence of shortage must be reported to Seal Fast Inc. within 10 days. Any Damage to hose/hoses, etc. customer is responsible for filing a claim with the delivery carrier within 10 days. Seal Fast Inc. will not issue credit.

ALL UPS prepay and add or collect shipments will endure a \$7.50 shipping and handling fee including All backorders. All drop shipments will endure a \$5.00 fee.

#### **WARRANTY:**

Products are warranted against defects in workmanship and defects in material. Products having such defects will be replaced or credited as Seal Fast elects. Liability is limited to the invoice value of the defective item. Our responsibility shall not exceed the original purchase price of the defective product. In any event, Seal Fast, Inc. shall not be held responsible for any special or consequential damages.

#### **RETURNED GOODS:**

If for any reason you wish to return goods, please contact Seal Fast Inc. for prior authorization number. Goods must be returned within 30 days and must be in new and resaleable condition. Minimum handling charge is 15%.

All discrepancies in shipment / invoice must be reported within 10 days of receipt of goods.

#### PROMPTPAYMENT:

Orders receive preferred treatment when the account is paid promptly. Orders may be held up if any unpaid invoice exceeds 30 days.

#### MINIMUM INVOICE:

All invoices are subject to a minimum billing charge of 50.00 net. Returned checks are subject to a \$25.00 service charge.

#### **GENERAL:**

Orders will be accepted subject to delays caused by accident, strike, fire or other causes beyond the control of the seller including failure of seller's suppliers to deliver. Prices, discounts and other specifications are subject to change without notice. All prices are subject to any applicable taxes imposed. The possessions of this price schedule is not to be construed as an offer to sell at the prices shown. Special price for volume quotes will be accepted in writing only.

#### PLEASE NOTE:

Extra care is taken in the preparation of this literature but Seal Fast, Inc. is not responsible for any inadvertent typographical errors or omissions.

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5603 Harvey Wilson Dr. Houston, TX 77020

SEAL FAST, INC.

(713) 675-6324 or 800-231-0734 | FAX (713) 675-0146 or 800-681-1515 | E-mail sales@sealfast.com

# **DISCLAIMERS**

## **Product Images**

- Seal Fast makes every reasonable effort to show accurate product representation, however pictures are for reference only, and do not necessarily reflect the exact product you will receive.
- Seal Fast reserves the right to alter product appearance without notice. Some product features shown in pictures may no longer be available.

## **Product Specifications**

- Seal Fast is continuously working to provide the best quality for the best price.
- We reserve the right to alter product specifications without notice.

## **Product Usage**

- Our Sales Team will do their best to assist in choosing the best product for a particular application. However, it is ultimately the customer's responsibility to determine the correct product for the correct application.
- Seal Fast will not be held liable for the abuse or misuse of our products in a manner in which they are not designed.
- Seal Fast cannot guarantee the integrity of an assembly if other manufacturers parts are used.

## **Product Availability**

• Seal Fast reserves the right to discontinue products at any time without prior notice.

### **Product Pricing**

- Seal Fast is constantly doing our best to maintain pricing levels. However, circumstances change and while many prices go down, others will increase.
- Please contact your sales associate for current pricing.

#### **Custom Made Products**

• All custom made product sales are final and Non-Refundable.

Local: (713) 675-6324 2 National: (800) 231-0734 Local: (713) 675-6324 3

imum hose retention with the added benefit of being reparable in the field.



quire the use of a "slinky" when banding. This fills in the grooves, providing a flat sealing surface for the



for maximum hose retention, with an added safety feature ed an "interlock". The top of the ferrule grabs into the interlock giving the operator extra piece of mind. All Seal Fast assemblies using ferrules must be paired with either our crimp cam lock or crimp combination nipples.

## **AIR SHIELD PRO**



• Temp Range: -15° F to +150° F • Cover: Red/Blue, PVC/Rubber compound

• Tube: Black, PVC compound RMA Class B

• Reinforcement: Spiral polyester braiding

flexibility. This is an excellent hose for air and water transfer, as well as use w/ water-soluble chemicals.

			PVC / RUBBER BLEND									
ID	OD	Length		250-300 PSI								
ID OD		Lengui				RED		Blue				
			Working PSI	Burst PSI	lbs per ft	RED Part #	List ft.	Blue Part #	List ft.			
1/4"	.50"	500'	900		0.07	MPH 025		MPH 025B				
3/8"	.625"	500'	900		0.09	MPH 038		MPH 038B				
1/2"	.813"	500'	900		0.13	MPH 050		MPH 050B				
5/8"	.906"	300'	750		0.18	MPH 058		MPH 058B				
3/4"	1.125"	300'	750		0.22	MPH 075		MPH 075B				
1"	1.406"	300'	750		0.3	MPH 100		MPH 100B				

#### **ASSEMBLIES - AIR SHIELD PRO**

#### FEATURES

couplings.

• Air Shield Pro assemblies are available in Red or blue, banded or crimped w/Zinc plated crowfeet

• Lengths: 50'

SPECS

Temp Range: -15° F to +150° F

Cover: Red/Blue, PVC/Rubber compound Tube: Black, PVC compound RMA Class B

Reinforcement: Spiral polyester braiding

# ID Length

**STANDARD** BANDED **BANDED - PART #** 

MPH075SFH075E/E MPH075B50SFH075E/E

MPH100SFH100E/E MPH100B50SFH100E/E

	1000
PRICE	Length

STANDARD



#### **OTHER COUPLING METHODS**



#### **POSSIBLE ATTACHMENTS**



#### STANDARD METHODS



#### DISCLAIMER!

Seal Fast does not stock or necessarily offer assemblies with all of the parts depicted here. The purpose of this page is to give the customer an idea of the various combinations that can be achieved when they shop at Seal Fast. Not all fittings are suitable for all hoses, and not all clamping methods are suitable for all hose/fitting combinations. Seal Fast offers a variety of material options for the fittings as well. Not all materials are suitable for all applications so please consult with your sales representative before ordering.

MPH100SFH100E/EC MPH100B50SFH100E/EC

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• Safety Factor: 3:1

**CONTITECH** - BLUE LAY FLAT DISCHARGE

## • Temp Range: -10° F to +150° F Cover: Blue Pliovic® • Tube: Blue Pliovic®

# Reinforcement: 2 spiral plies & 1 longitudinal synthetic fiber Safety Factor: 3:1

- Water discharge for construction, industry, mining, agriculture & marine service.
- The working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

				Blue Pliovic <sup>®</sup>							
ID	OD	Length									
			Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.			
1-1/2"	1.62"	300'	75	225	n/a	0.17	BL 150				
2"	2.22"	300'	60	180	n/a	0.22	BL 200				
2-1/2"	2.62"	300'	60	180	n/a	0.29	BL 250				
3"	3.26"	300'	50	150	n/a	0.40	BL 300				
4"	4.26"	300'	45	135	n/a	0.53	BL 400				
6"	6.28"	300'	35	105	n/a	0.82	BL 600				

#### **CONTITECH - 2700 YELLOW LAY FLAT DISCHARGE**

	• Temp Range: -10° F to +150° F		41
	• Cover: Yellow fire retardant Pliovic®		Л
	MSHA 2G-14C/15 approved	П	
	• Tube: Black Pliovic®		4
No. of Concession, Name of Street, or other Designation, Name of Street, or other Designation, Name of Street, Original Property and Name of Stree	• Reinforcement: 2 spiral plies &	-	۱
The second second	1 longitudinal synthetic fiber	T.	١
	Safety Factor: 3:1		J

### **FEATURES**

- For heavy duty discharge applications in mining, agriculture, construction & marine service.
   The working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

			YELLOW PLIOVIC® SYNTHETIC								
ID	OD	Length	150 - 200 PSI								
			Working PSI	Brust PSI	Bend Radius	lbs per ft	Part #	List ft.			
1-1/2"	1.72"	300'	200	600	n/a	0.324	2700 150				
2"	2.22"	300'	200	600	n/a	0.420	2700 200				
2-1/2"	2.75"	300'	200	600	n/a	0.620	2700 250				
3"	3.38"	300'	200	600	n/a	0.760	2700 300				
4"	4.33"	300'	150	450	n/a	1.00	2700 400				
6"	6.48"	300'	150	450	n/a	1.60	2700 600				
0											

\*Hose dimensions are nominal. Seal Fast reserves the right to modi dimensions in the effort to improve our products. 10% CUTTING CHARC FOR ANY LENGTH HOSE NOT LISTED

**CONTITECH PVC - 1500 CLEAR SUCTION** 

• Temp Range: -15° F to +150° F Cover: Clear Pliovic® compound Non-Branded • Tube: Clear Pliovic® compound Reinforcement: Rigid Pliovic® Helix

- General water suction & discharge hose for industry, agriculture construction & septic tank cleaning. It is 50% lighter than rubber.
- The working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

			CLEAR PLIOVIC® - NON-BRANDED							
ID	OD	Length								
			Working PSI	Vacuum Hg	Bend Radius	lbs per ft	Part #	List ft.		
1-1/2"	1.78"	100'	89	29	6"	0.41	1500 150			
2"	2.31"	100'	79	29	8"	0.61	1500 200			
3"	3.38"	100'	65	29	12"	1.11	1500 300			
4"	4.46"	100'	55	29	16"	1.62	1500 400			
6"	6.57"	100'	47	29	36"	3.44	1500 600			

**CONTITECH PVC- 1600 OLIVE GREEN SUCTION** 

- Temp Range: -15° F to +150° F • Cover: Olive Green Pliovic® compound Non-Branded
- Tube: Olive Green Pliovic® compound • Reinforcement: Rigid Pliovic® Helix • Safety Factor: 3:1

**FEATURES** 

HOSES

				GREEN PLIOVIC® - NON-BRANDED					
ID	OD	Length			47 - 10	6 PSI			
			Working PSI	Vacuum Hg	<b>Bend Radius</b>	lbs per ft	Part #	List ft.	
1"	1.24"	100'	106	29	5"	0.25	1600 100		
1-1/4"	1.53"	100'	89	29	5"	0.34	1600 125		
1-1/2"	1.78"	100'	89	29	6"	0.41	1600 150		
2"	2.32"	100'	79	29	8"	0.63	1600 200		
2-1/2"	2.85"	100'	89	29	10"	0.87	1600 250		
3"	3.44"	100'	65	29	12"	1.15	1600 300		
4"	4.43"	100'	55	29	16"	1.73	1600 400		
6"	6.57"	20' / 25' / 100'	47	29	36"	3.17	1600 600		

\*Hose dimensions are nominal. Seal Fast reserves the right to modify dimensions in the effort to improve our products. 10% CUTTING CHARGE FOR ANY LENGTH HOSE NOT LISTED

Working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

## **MATERIAL TRANSFER**

## REARER

## THERMOPLASTIC HOSE

**REAPER XP 600** 

• Temp Range: +15° F to +160° F Cover: Ribbed PVC

 Tube: Black PVC/Polyurethane blend • Reinforcement: High tensile strength yarn

• Safety Factor: 3:1

#### **FEATURES**

A medium pressure spray hose for general use such as agricultural, pest-control, and commercial weed spraying. It has a high abrasion resistant cover and is also kink resistant.. It's PVC/PU blended core increases its chemical resistance when compared to all PVC hoses.



			YELLOW							
ID	OD	Length			600 -	1800 PSI				
			Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.		
3/8"	.65"	300'	600	1800	-	.14	RPR-XP600-038			
1/2"	.79"	300'	600	1800	-	.19	RPR-XP600-050			
5/8"	1.03"	300'	600	1800	-	.32	RPR-XP600-058			
3/4"	1.17"	300'	600	1800	-	.42	RPR-XP600-075			

#### **REAPER XP 800**

800

• Temp Range: +15° F to +160° F Cover: Ribbed PVC

• Tube: Black PVC/Polyurethane blend • Reinforcement: High tensile

strength yarn • Safety Factor: 3:1

HOSES

#### **FEATURES**

A high pressure spray hose for multiple uses such as agricultural, pest-control, commercial weed spraying, and tree/orchard spraying. It has a high abrasion resistant cover and is also kink resistant. It's PVC/PU blended core increases its chemical resistance when compared to all PVC hoses.

300'

<u> </u>			3
SP	RAY	HOSE	

RPR-XP800-100

.42

	OD	Length	GREEN							
ID			800 - 2400 PSI							
			Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.		
3/8"	.65"	300'	800	2400	-	.14	RPR-XP800-038			
1/2"	.79"	300'	800	2400	-	.23	RPR-XP800-050			
5/8"	1.03"	300'	800	2400	_	.32	RPR-XP800-075			

2400

FOR ANY LENGTH HOSE NOT LISTED

1.17"

\*Hose dimensions are nominal. Seal Fast reserves the right to modi Working pressure & vacuum ratings are based on ambient temperature dimensions in the effort to improve our products. 10% CUTTING CHARG of 70° F & will vary inversely with temperature changes.

DUCTING

• Temp Range: +30° F to +150° F • Cover: Clear PVC w/ White PVC Helix • Tube: Clear PVC П • Reinforcement: Rigid white helix of white synthetic compound L

FEATURES

For leaf-collecting machines, manhole blowers, air condition applications and for air ducting & pollution control devices. ing & heating

			HIGH DENSITY CLEAR w/WHITE HELIX						
ID	OD	Length			75 - 150 F	PSI			
			Working PSI	Vacuum HG	<b>Bend Radius</b>	lbs per ft	Part #	List ft.	
1-1/2"	1.74"	100'	150	5	2.25"	.18	Ducting 150		
2"	2.30"	100'	125	5	3.0"	.28	Ducting 200		
3"	3.32"	100'	100	5	6.3"	.46	Ducting 300		
4"	4.44"	75'	75	5	7.5"	.66	Ducting 400		
6"	6.46"	75'	75	5	10"	70	Ducting 600		

## **PETROLEUM**



#### ASSEMBLIES - NITRILE BLEND DROP HOSE

STANDARD	AVAILABLE ON REQUEST *MOQ MAY APPLY*

STOCKED

• Lengths: 10' | 25' | 50' Aluminum Cam Locks Assemblies:

> Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking

: Material – Plated Steel, 316SS Type – Grooved, Weld Bevel, Turnback

Hose Attachment: Material – Plated Steel, 316SS Type – Sleeves, Ferrules, Band Clamps

#### **STANDARD**

CF	RIMP SLEEV	<b>ES -</b> 304SS		
PRICE	Length	MALE PIPE - PART #	STOCKED	PRICE
	20'	PD 300E20MPC		

PD 30020CEALC PD 40020CEALC PD 400E20MPC 20' \*Hose dimensions are nominal. Seal Fast reserves the right to modify Working pressure & vacuum ratings are based on ambient temperature dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes.

List ft.

ID	OD	Length		65 PSI						
			Working PSI	Brust PSI	Bend Radius	lbs per ft	Part #	List ft.		
3"	3.67"	100'	65	195	6"	1.38	PD 300			
4"	4.85"	100'	65	195	8"	2.19	PD 400			

• Plated Steel NPT Crimp KCs • Plated Steel Crimp Sleeves

C & E - PART #

20' STOCKED

Length

FOR ANY LENGTH HOSE NOT LISTED



conveying liquids, air & powdered foods. The hose is transparent, allowing for easy inspection during service.

not in use:

1. Disconnect and drain. Keep hose straight & flat.
 Avoid extreme heat & cold. 4. Store out of direct sunlight.

The working pressure ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes. At 120 °F the working pressure will be reduced to 40%

The recommended procedure to maintain serviceability of PVC hose when

• Tube: Clear Blue Tint PVC w/Yellow Stripe

• Temp Range: +25° F to +150° F

• Reinforcement: 2 spiral plies & 1 longitudinal ply

HOSES

• Temp Range: +25° F to +150° F Tube: Clear Blue Tint PVC w/Blue Stripe

• Reinforcement: 2 spiral plies & 1 longitudinal ply

PVC - CLEAR BLUE TINT

					. VO OLL/	C DECE THE						
ID	OD	Length		47 - 89 PSI								
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100 ft	Part #	List ft.				
1/4"	0.50"	300'	350	1050	n/a	8.7	410 025-2					
3/8"	0.62"	300'	275	825	n/a	16.8	410 038-2					
1/2"	0.81"	300'	250	750	n/a	24.4	410 050-2					
5/8"	1.00"	300'	225	675	n/a	29.5	410 058-2					
3/4"	1.13"	300'	200	600	n/a	30.0	410 075-2					
1"	1.38"	300'	150	450	n/a	39.0	410 100-2					
1-1/4"	1.75"	50'	50	375	n/a	59.9	410 125-2					
1-1/2"	2.00"	50'	50	300	n/a	74.7	410 150-2					

410 200-2 Working pressure & vacuum ratings are based on ambient temperature \*Hose dimensions are nominal. Seal Fast reserves the right to modi dimensions in the effort to improve our products. 10% CUTTING CHARC of 70° F & will vary inversely with temperature changes. 11 FOR ANY LENGTH HOSE NOT LISTED



					PVC - CLEA	R BLUE TINT		
ID	OD	Length			20 - 1	65 PSI		
			Working PSI	Burst PSI	Bend Radius	lbs per 100 ft	Part #	List ft.
1/8"	1/4"	100'	55	165	n/a	1.78	510 1/8 x 1/4	
3/16"	5/16"	100'	55	165	n/a	2.5	510 3/16 x 5/16	
1/4"	3/8"	100'	55	165	n/a	4.0	510 1/4 x 3/8	
1/4*	1/2"	100'	60	180	n/a	8.25	510 1/4 x 1/2	
F/4C"	7/16"	100'	50	150	n/a	3.75	510 5/16 x 7/16	
5/16"	1/2"	100'	55	165	n/a	5.25	510 5/16 x 1/2	
	1/2"	100'	45	135	n/a	6.25	510 3/8 x 1/2	
3/8"	9/16"	100'	50	150	n/a	6.30	510 3/8 x 9/16	
	5/8"	100'	55	165	n/a	11.25	510 3/8 x 5/8	
4 (0)	5/8"	100'	30	90	n/a	7.50	510 1/2 x 5/8	
1/2"	3/4"	100'	45	135	n/a	13.25	510 1/2 x 3/4	
F/0"	7/8"	100'	40	120	n/a	16	510 5/8 x 7/8	
5/8"	13/16"	100'	35	105	n/a	11.6	510 5/8 x 13/16	
3/4"	1"	100'	35	105	n/a	19.50	510 3/4 x 1	
7/8"	1-1/8"	100'	30	90	n/a	19.71	510 7/8 x 1-1/8	
1"	1-1/4"	100'	25	75	n/a	26.0	510 1 x 1-1/4	
1-1/4"	1/1/2"	100'	20	60	n/a	28.0	510 1-1/4 x 1-1/2	
4.4/011	1-7/8"	100'	30	90	n/a	54.0	510 1-1/2 x 1-7/8	
1-1/2"	2"	100'	35	105	n/a	74.0	510 1-1/2 x 2	
0"	0.4/01	4.001	0.5	405	. 1 -	00.0	E40.0 0.4/0	

#### \*Hose dimensions are nominal. Seal Fast reserves the right to modify Working pressure & vacuum ratings are based on ambient temperature dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes. FOR ANY LENGTH HOSE NOT LISTED

# **PVC FDA CLEAR BRAIDED**

# **FEATURES**

- liquids, air & powdered foods. The hose is transparent, allowing for easy inspection during service.
- e. nt temperature The working pressure ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes. At 120 °F the working pressure will be reduced to 40% of the working pressure at 70 °F.

					PVC - CLEAF	R BLUE TINT		
ID	OD	Length			47 - 8	9 PSI		
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100 ft	Part #	List ft.
1/4"	0.44"	300'	250	750	n/a	5.59	410 025	
3/8"	0.59"	300'	225	675	n/a	8.21	410 038	
1/2"	0.75"	300'	200	600	n/a	12.61	410 050	
5/8"	0.89"	300'	200	600	n/a	16.45	410 058	
3/4"	1.03"	300'	200	450	n/a	20.70	410 075	
1"	1.30"	300'	150	375	n/a	30.48	410 100	
1-1/4"	1.62"	50'	125	330	n/a	43.17	410 125	
1-1/4	1.62"	100'	100	300	n/a	43.17	410 125 100	
1-1/2"	1.94"	50'	100	300	n/a	62.88	410 150	
2"	2 49"	50'	75	225	n/a	85.00	410 200	

#### PVC FDA CLEAR BRAIDED - Heavy Wall

- This is an excellent hose for conveying liquids, air & powdered foods. The hose is transparent, allowing for easy inspection during service.
- The working pressure ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes. At 120 °F the working pressure will be reduced to 40% of the working pressure at 70 °F.

טו	OD	Length			47 - 8	9 PSI		
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100 ft	Part #	List f
1/4"	0.50"	300'	350	1050	n/a	8.7	410 025-2	
3/8"	0.62"	300'	275	825	n/a	16.8	410 038-2	
1/2"	0.81"	300'	250	750	n/a	24.4	410 050-2	
5/8"	1.00"	300'	225	675	n/a	29.5	410 058-2	
3/4"	1.13"	300'	200	600	n/a	30.0	410 075-2	
1"	1.38"	300'	150	450	n/a	39.0	410 100-2	
1-1/4"	1.75"	50'	50	375	n/a	59.9	410 125-2	
1-1/2"	2.00"	50'	50	300	n/a	74.7	410 150-2	

construction, mining, industrial & agricultural services.

HOSES

M LOCK C X STRAINNER

INUM) (PLATED STEEL)

**PVC SUCTION** - (clear)

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6" GR 600 comes in green & clear

applications, including construction, mining, industrial, & agricultural services.

			C	LEAR PVC			/				
ID	OD	Length		35 - 100 PSI							
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100ft	Part #	List ft.			
3/4"	1.00"	100'	100	29	3"	20	CL 075				
1"	1.22"	100'	100	29	3"	25	CL 100				
1-1/4"	1.50"	100'	90	29	4"	33	CL 125				
1-1/2"	1.79"	100'	85	29	5"	37	CL 150				
2"	2.30"	100'	85	29	7"	55	CL 200				
2-1/2"	2.90"	100'	85	29	8"	80	CL 250				
3"	3.40"	100'	75	29	10"	90	CL 300				
4"	4.40"	100'	65	29	15"	159	CL 400				
6"	6.50"	25' / 100'	45	29	25"	320	CL 600				
8"	8.60"	20'	35	28	33"	507	CL 800				

#### **ASSEMBLIES - PVC SUCTION** STANDARD **AVAILABLE ON REQUEST \*MOQ MAY APPLY\*** • Aluminum Cam Locks • Lengths: 10' | 25' | 50' Assemblies: • Plated Steel NPT Crimp KCs • Plated Steel Crimp Sleeves Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking KC Nipples: Material – Plated Steel, 316SS Type - Grooved, Weld Bevel, Turnback chment: Material – Plated Steel, 316SS Type – Sleeves, Ferrules, Band Clamps 20' STOCKED 20' STOCKED 20' STOCKED

0.,				
AM LOCK CXE		CAM LOCK C X NPT KC	NIPPLE	CA
(ALUMINUM)		(ALUMINUM) (PLATE	D STEEL)	(AL
		<b>BANDS -</b> SS		
PART #	PRICE	PART #	PRICE	
CL 20020CEAL		CL 20020CAL VMD		CL 20

טו	Length	Bands	PARI#	PRICE	PARI#	PRICE	PARI#	PRICE
	20'	2	CL20020CEAL		CL20020CALXMP		CL20020CALXMPRHS	
2"	25'	2	CL20025CEAL		CL20025CALXMP		CL20025CALXMPRHS	
3"	20'	2	CL30020CEAL		CL30020CALXMP		CL30020CALXMPRHS	
<b>5</b> "	25'	2	CL30025CEAL		CL30025CALXMP		CL30025CALXMPRHS	
4"	20'	3	CL40020CEAL		CL40020CALXMP		CL40020CALXMPRHS	
6"	20'	3	CL60020CEAL		CL60020CALXMP		CL60020CALXMPRHS	

\*Hose dimensions are nominal. Seal Fast reserves the right to modi dimensions in the effort to improve our products. 10% CUTTING CHARGE 13 FOR ANY LENGTH HOSE NOT LISTED



			GREEN PVC									
ID	OD	Length		35 - 100 PSI								
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100ft	Part #	List ft.				
3/4"	1.00"	100'	100	29	3"	20	GR 075					
1"	1.22"	100'	100	29	3"	25	GR 100					
1-1/4"	1.50"	100'	90	29	4"	33	GR 125					
1-1/2"	1.79"	100'	85	29	5"	37	GR 150					
2"	2.30"	100'	85	29	7"	55	GR 200					
2-1/2"	2.90"	100'	85	29	8"	80	GR 250					
3"	3.40"	100'	75	29	10"	90	GR 300					
4"	4.40"	100'	65	29	15"	159	GR 400					
6"	6.50"	25' / 100'	45	29	25"	320	GR 600					
8"	8.60"	20'	35	28	33"	507	GR 800					

#### **ASSEMBLIES - PVC SUCTION** STANDARD **AVAILABLE ON REQUEST \*MOQ MAY APPLY\*** Aluminum Cam Locks • Lengths: 10' | 25' | 50' • Plated Steel NPT Crimp KCs Assemblies: • Plated Steel Crimp Sleeves Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking KC Nipples: Material – Plated Steel, 316SS Type - Grooved, Weld Bevel, Turnback ose Attachment: Material – Plated Steel, 316SS Type – Sleeves, Ferrules, Band Clamps 20' STOCKED 20' STOCKED 20' STOCKED STANDARD CAM LOCK CXE CAM LOCK C X STRAINNER CAM LOCK C X NPT KC NIPPLE BANDS - SS ID Length # 01 PART# PRICE PART# PRICE PART# PRICE GR20020CALXMPRHS GR20020CEAL GR20020CALXMP 20' 25' GR20025CEAL GR20025CALXMP GR20025CALXMPRHS GR30020CEAL GR30020CALXMP GR30020CALXMPRHS 25' GR30025CEAL GR30025CALXMP GR30025CALXMPRHS GR40020CEAL GR40020CALXMP GR40020CALXMPRHS 20' GR60020CEAL GR60020CALXMP GR60020CALXMPRHS

\*Hose dimensions are nominal. Seal Fast reserves the right to modify dimensions in the effort to improve our products. 10% CUTTING CHARGE FOR ANY LENGTH HOSE NOT LISTED

HOSES

Working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

# WATER

## THERMOPLASTIC HOSE

FDA / PVC CLEAR

**CORRUGATED SUCTION** 

WATER

• Temp Range: -4° F to +150° F • Cover: Clear PVC

• Tube: Clear PVC

Reinforcement:Clear PVC Helix

П

#### FEATURES

This crystal clear FDA hose has a corrugated cover for increased flexibility & a smooth bore to eliminate material build-up. Recommended for bulk handling of resin, pellets, powdery materials, as well as liquid, solid, & semi-solid food products.

			FOOD GRADE PVC							
ID	OD	Length	35-50 PSI							
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100ft	Part #	List ft.		
1-1/2"	1.83"	100'	50	29	2.5"	34	AC 150			
2"	2.35"	100'	40	29	3"	50	AC 200			
3"	3.48"	100'	40	29	6"	100	AC 300			
4"	4.60"	100'	35	29	8"	152	AC 400			

**SLUDGE SUCTION** &

DISCHARGE

• Temp Range: -15° F to +135° F • Cover: Grey PVC • Tube: Grey PVC

Reinforcement: Rigid White PVC w/Blue outer coating

П 

#### **FEATURES**

- per elastic compound provides superior tempeature range, & longer service life.

Ideal hose for cesspool & septic tank applications. Handles a variety
of liquid & solid materials such as water, slurry transfer, sewage, air, chemicals, grains & pellets.

ID	OD	Length		35 - 70 PSI							
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100ft	Part #	List ft.			
1-1/2"	1.90"	100'	70	29	-	47	SL 150				
2"	2.40"	100'	70	29	-	68	SL 200				
3"	3.45"	100'	55	29	-	114	SL 300				
4"	4.55"	100'	45	29	-	174	SL 400				
6"	6.60"	20' / 100'	35	29	-	322	SI 600				

sion resistance, improved

**FDA CLEAR PLEXISTEEL** 

SUCTION

• Temp Range: -1.4° F to +140° F • Cover: Clear PVC

• Tube: Clear PVC - FDA - Blue Tint

• Reinforcement: Steel Wire

#### FEATURES

HOSES

 Ideal for suction & transport of foods & up to 28% alcoholic liquids. Good in general industria construction, & agricultural applications.

• Steel helix for excellent flexibility, kink, & crush resistance. Steel helix wire can be used for static dissipation.

			CLEAR PVC						
ID	OD	Length	28 - 100 PSI						
			Working PSI	Burst PSI	Bend Radius	lbs per 100ft	Part #	List ft.	
3/4"	1.03"	100'	75	225	-	21	PS 075		
1"	1.32"	100'	75	225	-	34	PS 100		
1-1/4"	1.58"	100'	75	225	-	42	PS 125		
1-1/2"	1.85"	100'	75	225	-	52	PS 150		
2"	2.42"	100'	75	225	-	84	PS 200		
2-1/2"	2.95"	100'	75	225	-	121	PS 250		
3"	3.55"	100'	75	225	-	148	PS 300		
4"	4.65"	100'	75	225	-	235	PS 400		
6"	6.65"	20' / 100'	75	225	-	429	PS 600		

\*Hose dimensions are nominal. Seal Fast reserves the right to modify Working pressure & vacuum ratings are based on ambient temperature dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes. FOR ANY LENGTH HOSE NOT LISTED

**HEAVY DUTY PVC SUCTION** 

• Temp Range: -13° F to +140° F Cover: Orange / Clear PVC

• Tube: Clear PVC

HOSES

Reinforcement: Polyester Braid w/Rigid Orange PVC Helix

- Heavy-Duty PVC Suction & Discharge hose designed for applications requiring combined vacuum & higher working pressures.
- Excellent for use as a fish suction hose & rental / construction pumping.

				O	RANGE / CLI	EAR PVC				
ID	ID OD		60 - 100 PSI							
			Working PSI	Burst PSI	Bend Radius	lbs per 100ft	Part #	List ft.		
2"	2.60"	100'	100	300	4"	70	HDPS-200			
3"	3.70"	100'	100	300	6.3"	113	HDPS-300			
4"	4.78"	20' / 100'	75	225	7.1"	174	HDPS-400			
6"	7.17"	20' / 25' / 100'	70	210	10.2"	388	HDPS-600			
8"	9.34"	20' / 25' / 40'	60	180	15.7"	554	HDPS-800			

#### **ASSEMBLIES - HEAVY DUTY PVC SUCTION**

• Lengths: 10' | 25' | 50'

Aluminum Cam Locks

• Plated Steel NPT Crimp KCs

Assemblies:

• Plated Steel Crimp Sleeves

Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron

Type - Crimp, Self-Locking

KC Nipples: Material – Plated Steel, 316SS Type – Grooved, Weld Bevel, Turnback

Hose Attachment: Material – Plated Steel, 316SS Type – Sleeves, Ferrules, Band Clamps

#### **STANDARD**

	-0	CAM LOCK CXE - ALUMINUM						
			BANDS - SS					
ID	Length	# of Bands	PART #	PRICE				
2"	20'	2	HDPS20020CEAL					
Z	25'	2	HDPS20025CEAL					
3"	20'	2	HDPS30020CEAL					
3	25'	2	HDPS30025CEAL					
<b>4</b> "	20'	3	HDPS40020CEAL					
4	25'	3	HDPS40025CEAL					
6"	20'	3	HDPS60020CEAL					
0	25'	3	HDPS60025CEAL					

\*Hose dimensions are nominal. Seal Fast reserves the right to modi dimensions in the effort to improve our products. 10% CUTTING CHARC FOR ANY LENGTH HOSE NOT LISTED

Working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes. 15

STUDING - STANDARD DUTY DISCHARGE

HOSES

#### **EPDM/PVC SUCTION - SERIES LW**



WATER

				BLACK EPI	OM W/GREEN	N POLYETHY	/LENE	
ID	OD	Length			40 - 50 P	SI		
			Working PSI	Vacuum Hg	Bend Radius	lbs per 100ft	Part #	List ft.
1-1/2"	1.84"	100'	50	150	3"	20	LW-150	
2"	2.43"	20' / 25' / 33' / 100'	50	150	4"	25	LW-200	
3"	3.52"	20' / 25' / 33' / 100'	45	129	5"	34	LW-300	
4"	4.62"	100'	40	114	9"	20	LW-400	

STANI	DARD		AVAILABLE	ON REQUEST *MOQ MAY APPLY*					
• Alu	minum Cam	Locks	• Lengths:	ns: 10'   25'   50'					
• Pla	Plated Steel NPT KCs     Plated Steel Crimp Sleeves		Assemblies:						
• Pla				Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type – Crimp, Self-Locking					
Times.				KC Nipples: Material – Plated Steel, 316SS  Type – Grooved, Weld Bevel, Turnback					
		20' ST	OCKED	Hose Attachment: Material – Plated Steel, 316SS Type – Sleeves, Ferrules, Band Clamps					
	17		<u> </u>		STANDARD				
	CAM LOC		OCK C X E - ALU	MINUM	POLYPROPYLENE NPT KC NIPPLE (PLA				
	11.5								
ID	Length :	# of Bands	PART #	PRICE	BANDS - SS PART #	PRICE	PART #		
	Length :	# of Bands	PART #	PRICE	BANDS - SS PART #	PRICE	PART #	PRICE	
ID 2"			17411111	PRICE		PRICE	17011 //		
2"	20'	2	LW20020CEAL	PRICE	PART #	PRICE	LW20020CIALXMP		
	20' 25'	2	LW20020CEAL LW20025CEAL	PRICE	PART #	PRICE	LW20020CIALXMP LW20025CIALXMP		
2"	20' 25' 20'	2 2 2	LW20020CEAL LW20025CEAL LW30020CEAL	PRICE	PART # LW20025CEPP	PRICE	LW20020CIALXMP LW20025CIALXMP LW30020CIALXMP		

#### Working pressure & vacuum ratings are based on ambient temperature \*Hose dimensions are nominal. Seal Fast reserves the right to modify dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes.

#### **FEATURES**

Designed for water discharge applications in agriculture, construction, industry, and mining. Strong, lightweight discharge hose. Rolls up flat for easy storage.

					BLUE F	PVC	
ID	Length				30 - 70	PSI	
		Working PSI	Burst PSI	<b>Bend Radius</b>	lbs per 100ft	Part #	List ft.
1"	300'	70	210	n/a	32	LD 100	
1-1/4"	300'	70	210	n/a	38	LD 125	
1-1/2"	300'	70	210	n/a	42	LD 150	
2"	300'	65	195	n/a	60	LD 200	
2-1/2"	300'	55	165	n/a	78	LD 250	
3"	300'	55	165	n/a	90	LD 300	
4"	300'	55	150	n/a	120	LD 400	
5"	300'	50	120	n/a	171	LD 500	
6"	300'	40	120	n/a	225	LD 600	
8"	300'	40	120	n/a	330	LD 800	
10"	100'	35	105	n/a	181	LD 1000	
12"	100'	30	90	n/a	195	LD 1200	

#### **ASSEMBLIES - BLUE MAMBA** - STANDARD DUTY

**AVAILABLE ON REQUEST \*MOQ MAY APPLY\*** 

• Lengths: 10' | 25' | 50'

Aluminum Cam Locks

**STANDARD** 

 Aluminum Shanks w/Brass **Nuts & SS Bands** 

 Assemblies: Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type – Crimp, Self-Locking

> KC Nipples: Material – Plated Steel, 316SS Type – Grooved, Weld Bevel, Turnback

Hose Attachment: Material – Plated Steel, 316SS Type - Sleeves, Ferrules, Band Clamps

#### **STANDARD**

CAM LOCK CXE - ALUMINUM PIN LUG (NPSH) - ALUMINUM SHANK BANDS - SS

ID	Length	# of Band	ds PART #	PRICE	PART #	PRICE	
	25'	25'	LD15025CEAL		LD15025AL150S		
1-1/2"	50'	2	LD15050CEAL		LD15050AL150S		
	100'		LD150100CEAL		LD150100AL150S		
	25'	5'	LD20025CEAL		LD20025AL150S		
2"	50'	2	LD20050CEAL		LD20050AL150S		
	100'	LD200100CEAL		LD200100AL150S			
	25'			LD30025CEAL		LD30025AL150S	
3"	50'	2	LD30050CEAL		LD30050AL150S		
	100'		LD300100CEAL		LD300100AL150S		
	25'	25'		LD40025CEAL		LD40025AL150S	
4"	50'	3	LD40050CEAL		LD40050AL150S		
	100'		LD400100CEAL		LD400100AL150S		
	25'		LD60025CEAL		LD60025AL150S		
6"	50'	3	LD60050CEAL		LD60050AL150S		
	100'		LD600100CEAL		LD600100AL150S		
*Hose dimens	cione ara	nominal 9	Soal East reserves the right to mo	difu Working press	sure & vacuum ratings are hased	on amhient tempe	

\*Hose dimensions are nominal. Seal Fast reserves the right to modi**l** dimensions in the effort to improve our products. 10% CUTTING CHARG FOR ANY LENGTH HOSE NOT LISTED

of 70° F & will vary inversely with temperature changes.

HOSES

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- Designed for heavy duty water discharge applications in agriculture, construction, industry & mining. Abrasion resistant PVC cover & PVC tube provide long service life.
- Attains higher working pressure from a synthetic woven polyester reinforcement.

				YI	ELLOW PV	C / NBR			
ID	Length	200 PSI							
		Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.		
1-1/2"	300'	200	600	n/a	0.32	HD 150			
2"	300'	200	600	n/a	0.40	HD 200			
2-1/2"	300'	200	600	n/a	0.59	HD 250			
3"	300'	200	600	n/a	0.70	HD 300			
4"	300'	150	600	n/a	0.87	HD 400			
6"	300'	150	600	n/a	1.50	HD 600			

#### **ASSEMBLIES - YELLOW JACKET - HEAVY DUTY**

#### STANDARD **AVAILABLE ON REQUEST \*MOO MAY APPLY\***

• Aluminum Cam Locks &

SS Bands

• Lengths: 25' | 100'

Assemblies:

Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking

> KC Nipples: Material – Plated Steel, 316SS Type – Grooved, Weld Bevel, Turnback

Hose Attachment: Material – Plated Steel, 316SS

Type – Sleeves, Ferrules, Band Clamps

#### STANDARD

#### CAM LOCK CXE - ALUMINUM

	1		<b>BAND3 -</b> 33						
ID	Length	# of Bands	PART #	PRICE					
1-1/2"			HD 15050CEAL						
2"		2	HD 20050CEAL						
3"	50'		HD 30050CEAL						
4"		3	HD 40050CEAL						
6"			HD 60050CEAL						

dimensions in the effort to improve our products. 10% CUTTING CHARGE FOR ANY LENGTH HOSE NOT LISTED

Working pressure & vacuum ratings are based on ambient temperature \*Hose dimensions are nominal. Seal Fast reserves the right to modi of 70° F & will vary inversely with temperature changes. 19



		RED PVC							
ID	Length		70 - 150 PSI						
		Working PSI	Burst PSI	Bend Radius	lbs per 100ft	Part #	List ft.		
1-1/2"	300'	150	450	n/a	64	M 150			
2"	300'	150	450	n/a	85	M 200			
2-1/2"	300'	150	450	n/a	123	M 250			
3"	300'	150	450	n/a	145	M 300			
4"	300'	125	375	n/a	205	M 400			
6"	300'	115	345	n/a	352	M 600			
8"	300'	70	210	n/a	440	M 800			

## ASSEMBLIES - SIDEWINDER - MEDIUM DUTY DISCHARGE

STANDARD	AVAILABLE ON REQUEST *MOQ MAY APPLY*

 Aluminum Cam Locks & SS Bands

HOSES

• Lengths: 10' | 25' | 50'

 Assemblies: Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking

> KC Nipples: Material – Plated Steel, 316SS Type - Grooved, Weld Bevel, Turnback

> Hose Attachment: Material – Plated Steel, 316SS

Type – Sleeves, Ferrules, Band Clamps

#### **STANDARD**

CAM LOCK CXE - ALUMINUM

PIN LUG (NPSH) - ALUMINUM SHANK

BAND	S-	SS	

ID	Length	# of Bands	PART #	PRICE	PART # PRI	CE
1-1/2"			M15050CEAL		M15050AL150S	
2"		2	M20050CEAL		M20050AL200S	
3"	50'		M30050CEAL		M30050AL300S	
4"		2	M40050CEAL		M40050AL400S	
6"		3	M60050CEAL		M60050AL600S	

Working pressure & vacuum ratings are based on ambient temperature \*Hose dimensions are nominal. Seal Fast reserves the right to modify dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes. FOR ANY LENGTH HOSE NOT LISTED

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#### FEATURES

- Designed for the delivery of fluids, resistant to many products such as oil, grease, acids, bases, salts, sewage & seawater.
  Imgation Agriculture Pump Dis-charge Industrial Wash Down
- Through the Weave Technology Less weight than Rubber Discharge

					THE RESERVE OF THE PERSON NAMED IN										
				BLACK NITRILE											
ID	OD	Length			150	PSI									
			Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.							
1-1/2"	.08"	200'	200	150	n/a	.21	Nitrile 10150								
2"	.08"	200'	200	150	n/a	.32	Nitrile 10200								
2-1/2"	.08"	200'	200	150	n/a	.44	Nitrile 10250								
3"	.10"	200'	200	150	n/a	.48	Nitrile 10300								
4"	.10"	200'	200	150	n/a	.66	Nitrile 10400								
6"	.12"	200'	200	150	n/a	1.14	Nitrile 10600								
8"	.12"	100'	200	150	n/a	1.54	Nitrile 10800								
10"	.14"	100'	200	150	n/a	2.05	Nitrile 101000								
10"	.14"	660'	200	150	n/a	2.05	Nitrile 101000 660								
12"	.14"	100'	200	150	n/a	2.05	Nitrile 101200								

#### **ASSEMBLIES - GODZILLA - NITRILE 10**

STANDARD
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HOSES

#### **AVAILABLE ON REQUEST \*MOQ MAY APPLY\***

- Aluminum Cam Locks
- Plated Steel Crimp Sleeves
- Lengths: 10' | 25' | 50' Assemblies:

50' STOCKED

Cam Locks: Material – 356-T6 Aluminum, Brass, 304SS, 316SS, Iron Type - Crimp, Self-Locking KC Nipples: Material – Plated Steel, 316SS

Type - Grooved, Weld Bevel, Turnback

Type – Sleeves, Ferrules, Band Clamps

#### **STANDARD**

400	Charles Cold	The second second		
	Sec.		CAM LOCK CXE - AL	LUMINUM
	1		<b>BANDS -</b> SS	
ID	Length	# of Bands	PART #	PRICE
2"	50'	2	NITRIL10020050CEALC	
2-1/2"	50'	2	NITRIL10025050CEALC	
3"	50'	2	NITRIL10030050CEALC	
4"	50'	2	NITRIL10040050CEALC	
6"	50'	2	NITRIL10060050CEALC	
		_		

NITRIL10080050CEALC \*Hose dimensions are nominal. Seal Fast reserves the right to modify Working pressure & vacuum ratings are based on ambient temperature dimensions in the effort to improve our products. 10% CUTTING CHARGE of 70° F & will vary inversely with temperature changes. FOR ANY LENGTH HOSE NOT LISTED



				YELLOW NITRILE										
ID					20	0 PSI								
	OD	Length	Working PSI	Burst PSI	Bend Radius	lbs per ft	Part #	List ft.						
3/4"	.08"	200'	200	600	n/a		Nitrile 20075							
1"	.08"	200'	200	600	n/a		Nitrile 20100							
1-1/2"	.10"	200'	200	600	n/a	0.22	Nitrile 20150							
2"	.10"	200'	200	600	n/a	0.40	Nitrile 20200							
2-1/2"	.10"	200'	200	600	n/a	0.56	Nitrile 20250							
3"	.11"	200'	200	600	n/a	0.64	Nitrile 20300							
4"	.12"	200'	200	600	n/a	0.91	Nitrile 20400							
6"	.12"	200'	200	600	n/a	0.91	Nitrile 20600							

\*Hose dimensions are nominal. Seal Fast reserves the right to modi dimensions in the effort to improve our products. 10% CUTTING CHARG FOR ANY LENGTH HOSE NOT LISTED

Working pressure & vacuum ratings are based on ambient temperature of 70° F & will vary inversely with temperature changes.

Hose Attachment: Material – Plated Steel, 316SS

# **TECHNICAL DATA**

#### CORROSION RESISTANCE OF COUPLING MATERIALS

**CAUTION:** The following data has been compiled from generally available sources end should not be relied upon without consulting and following the specific recommendations of the manufacturer regarding particular coupling materials.

RATINGS: 1. Excellent 3. Fair Condition	nal						3.		
2. Good x. Not Satisfacto		NOTES: N	o rationg in	dicates no d	data availat	ole			
AGENT	Mall. From Steel	Brass	Bronze	Aluminum	Glass	Stainless 410, 416, 430	Stainless 302, 202, 304, 308	Stainless 316	Monel
Acetate, Solvents, Crude		3				2	1	1	2
Acetate, Solvents, Pure		1	1	1		1	1	1	1
Acetic Acid	Χ	X	X	2	1	Х	2	2	2
Acetic Acid Vapor	Χ	Χ		3		Χ	2	2	3
Acetic Anhydride	Х	X		2		X	2	2	2
Acetone	1	1	1	1	1	1	1	1	1
Acetylene	1	2		1		1	1	1	2
Alcohols	1	2	_	1		1	1	1	1
Aluminum Sulfate	X	3	3	3	1	X	3	2	2
Alums	X	3	2	3	1	X	3	2	2
Ammonia Gas	1	X	3	1	3	1	1	1	X
Ammonium Chloride	1	3		1*		3	3	1	1
Ammonium Hydroxide	2	X		2		1	1	1	3
Ammonium Nitrate Ammonium Phosphate (Ammoniacal)	1	X		2		1	1	1	3
Ammonium Phosphate (Ammoniacai)  Ammonium Phosphate (Neutral)		X 3				1	1	1	2
Ammonium Phosphate (Neutral)  Ammonium Phosphate (Acid)		3				3	2	1	2
Ammonium Sulfate	1	3				2	1	1	2
Animonium Sunate  Asphalt	1	2				2	1	1	1
Beer	2	2	1	1		X	1	1	1
Beet SugarLiquors	1	2	Τ.	1		2	1	1	1
Benzene, Benzol	1	1	1	1	1	1	1	1	1
Benzine (petroleum-naphtha)	1	1	_	1	_	1	1	1	1
Borax	2	2		_		1	1	1	1
Boric Acid	X	3		1		3	2	1	1
Butane, Butylene	1	1	1	1		1	1	1	1
Butadiene		1				1	1	1	1
Calcium Bisulfate		Χ				Χ	2	1	X
Calcium Hypochlorite	3	3	3	X	3	Х	3	2	3
Cane Sugar Liquors	1	2		1		2	1	1	1
Carbon Dioxide (Dry)	1	1		1		1	1	1	1
Carbon Dioxide (Wet & Aqueous Sol)	2	3		2		2	1	1	2
Carbon Disulfide	2	3		2		2	1	1	3
Carbon Tetrachloride	3	1	2	3	1	1	1	1	1
Chlorine (Dry)	2	2	2	1	2	2	2	2	1
Chlorine (Wet)	Χ	Χ	3	Χ	2	Χ	Χ	3	3
Chromic Acid		Χ	Х	Χ	1	3	2	2	3
Citric Acid	Χ	3		1		3	Χ	1	2
Coke Oven Gas	1	3		2		1	1	1	2
Copper Sulfate	X	Χ		Χ		1	1	1	3
Core Oils		1	1			1	1	1	1
Cottonseed Oil	1	1	1	1		1	1	1	1
Creosote	2	3		1		1	1	1	1
Ethers	2	1		1		1	1	1	1
Ethylene Glycol	2	2	.,			1	1	1	1
Ferric Chloride	X	X	Χ	X	1	X	X	X	X
Ferric Sulfate	X	X		X		1	1	1	3
Formaldehyde	2	2		2		1	1	1	1

\*3 to X at high temperatures. Local: (713) 675-6324 Chemical Chart is reprinted from 1996 RMA Hose Handbook 22 National: (800) 231-0734

#### **CORROSION RESISTANCE OF COUPLING MATERIALS**

**CAUTION:** The following data has been compiled from generally available sources end should not be relied upon without consulting and following the specific recommendations of the manufacturer regarding particular coupling materials.

RATINGS: 1. Excellent 3. Fair Conditional					ta available	nateriais.			
2. Good x. Not Satisfactory	NO	TES. NOT	ationy maic	ales 110 uai	la avaliable				
AGENT	Mall. From Steel	Brass	Bronze	Aluminum	Glass	Stainless 410, 416, 430	Stainless 302, 202, 304, 308	Stainless 316	Monel
Formic Acid	Χ	2		X		Χ	2	1	2
Freon	3	1	1	1		1	1	1	1
Furfural	1	2		1		1	1	1	1
Gasoline (Sour)	3	3		3		3	1	1	Χ
Gasoline (Refined)	1	1	1	1		1	1	1	1
Gelatin	1	3		1		1	1	1	1
Glucose	1	1		1		1	1	1	1
Glue	1	3		1		1	1	1	1
Glycerine or Glycerol	1	2		1		1	1	1	1
Hydrochloric Acid	X	X	Χ	X	1	X	X	X	X
Hydrocyanic Acid	3	X		1		3	1	1	2
Hydrofluoric Acid	Χ	3	3	Χ	X	X	X	X	X
Hydrogen Fluoride	1	3				X	X	3	1
Hydrogen	1	1		1		1	1	1	1
Hyrogen Peroxide	X	X		1		1	2	1	2
Hydrogen Sulfide (Dry)	3	3		2		3	2	1	3
Hydrogen Sulfide (Wet)	3	3		2		3	2	1	3
Lacquers and Lacquer Solvents	3	2		1		1	1	1	1
Lactic Acid	X	V		3		1	3	2	1
Lime-Sulfur	2	X		2		1	1	2	1
Linseed Oil Magnesium Chloride	3	3		1 X		3	1 2	1	1
Magnesium Hydroxide		2		X		1	1	1	1
	2	2		3		1	1	1	1
Magnesium Sulfate  Mercuric Chloride	3	X		X		X	X	3	X
Mercury	1	X		X		1	1	1	2
Milk	3	3		1		2	1	1	3
Molasses	2	X		2		2	1	1	1
Natural Gas	1	2		1		1	1	1	1
Nickel Chloride		X		X		X	3	2	2
Nickel Sulfate		3		X		3	2	1	1
Nitric Acid	X	X	Χ	3	1	2	2	2	X
Oleic Acid	2	3	7.	1	1	2	2	1	1
Oxalic Acid	3	3		2		3	2	1	1
Oxygen	1	1	1	1		1	1	1	1
Palmitic Acid	1	3		1		2	2	1	1
Petroleum Oils (Sour)		3		_		3	1	1	X
Petroleum Oils (Refined)	1	1	1	1		1	1	1	1
Phosphoric Acid 25%	3	X		3	3	X	3	1	2
Phosphoric Acid 25-50%	X	X		X	3	X	X	2	2
Phosphoric Acid 50-85%	X	X		X	X	X	X	2	2
Picric Acid	3	X		3		2	1	1	X
Potassium Chloride	2	3		3		3	2	1	1
Potassium Hydroxide	3	X		X		1	1	1	1
Potassium Sulfate	2	2		1		1	1	1	1
Propane	1	1				1	1	1	1
Rosin (Dark)	1	2			1	1	1	1	1
Rosin (Light)		Χ		1		1	1	1	2

\*3 to X at high temperatures.

Chemical Chart is reprinted from 1996 RMA Hose Handbook 23 National: (800) 231-0734

#### CORROSION RESISTANCE OF COUPLING MATERIALS

**CAUTION:** The following data has been compiled from generally available sources end should not be relied upon without consulting and following the specific recommendations of the manufacturer regarding particular coupling materials.

RATINGS: 1. Excellent 3. Fair Condition 2. Good x. Not Satisfact	onal	NOTES: N							
AGENT	Mall. From Steel	Brass	Bronze	Aluminum	Glass	Stainless 410, 416, 430	Stainless 302, 202, 304, 308	Stainless 316	Monel
Shellac		2		2		1	1	1	1
Sludge Acid		Χ				Χ	Χ	3	2
Soda Ash (Sodium Carbonate)	1	2		Χ		1	1	1	1
Sodium Bicarbonate	3	1		Χ		1	1	1	1
Sodium Bisulfate	X	3		3		Χ	1	1	1
Sodium Chloride	2	3	2	Χ	1	3	2	1	1
Sodium Cyanide	2	Χ		Χ		1	1	1	2
Sodium Hydroxide	3	Χ	3	Χ	X	2	2	2	1
Sodium Hypochlorite	X	Χ		Χ		Χ	3	2	3
Sodium Metaphosphate	X	3		1		2	1	1	1
Sodium Nitrate	1	3		1		1	1	1	1
Sodium Perborate	3	3		1		1	1	1	1
Sodium Peroxide	3	3		1		1	1	1	1
Sodium Phosphate (Alkaline)		3				1	1	1	1
Sodium Phosphate (Neutral)		2				1	1	1	1
Sodium Phosphate (Acid)		2				Χ	2	1	1
Sodium Silicate	1	3		X		1	1	1	1
Sodium Sulfate	1	2		3		1	1	1	1
Sodium Sulfide	1	Χ				1	1	1	2
Sodium Thiosulfate (Hypo)	3	Χ		Χ		1	1	1	2
Stearic Acid	3	3		3		2	2	1	1
Sulfate Liquors		Χ				1	1	1	2
Sulfur	2	Χ		2		2	2	1	3
Sulfur Chloride	X	Χ				Χ	3	2	2
Sulfur Dioxide (Dry)	2	1		1		1	1	1	1
Sulfur Dioxide (Wet)		Χ				Χ	2	1	Χ
Sulfuric Acid 10%	Х	Х	3	3		Х	X	2	2
Sulfuric Acid 10-75%	X	Χ	Χ	Χ		Χ	Χ	Χ	2
Sulfuric Acid 75-95%	3	Х	X	X		3	3	2	3
Sulfuric Acid 95%	2	X	Χ			2	2	2	Χ
Surlfurous Acid	Х	Х		X		X	3	2	Х
Tannic Acid	3	3	1	Χ			1	1	1
Tar	1	2		1		2	1	1	1
Toluene, Toluol	1	1		1		1	1	1	1
Trichlorethylene	3	1		3		1	1	1	1
Turpentine		3		1		3	1	1	1
	2	2				1	1	1	1
Vegetable Oils	1	2		1		1	1	1	1
Vinegar	3	3		3		3	2	1	2
Water (Acid Mine Water)	3	Χ		3		2	1	1	3
Water (Fresh)	3	1		1		1	1	1	1
Water (Salt)	3	3	2	Χ		3	2	2	1
Whiskey	X	2				3	1	1	2
Wines	X	2				3	1	1	2
Xylene, Xylol	2	1		1		1	1	1	1
Zinc Chloride	X	Χ		Χ		3	2	1	1
Zinc Sulfate	3	3		3		3	2	1	1

\*3 to X at high temperatures.

Local: (713) 675-6324

Chemical Chart is reprinted from 1996 RMA Hose Handbook

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#### **OIL & GASOLINE RESISTANCE**

Rubber hose is used to convey petroleum products both in the crude and refined stages. The aromatic content of refined gasoline is often adjusted to control the octane rating. The presence of aromatic hydrocarbons in this fuel generally has a greater effect on rubber components than do aliphatic hydrocarbons. Aromatic materials in contact with rubber tend to soften it and reduce its physical properties. For long lasting service, the buyer of gasoline hose should inform the hose manufacturer of the aromatic content of the fuel to be handled so that the proper tube compound can be recommended for the specific application.

The effects of oil on rubber depend on a number of factors that include the type of rubber compound, the composition of the oil, the temperature and time of exposure. Rubber compounds can be classified as to their degree of oil resistance based on their physical properties after exposure to a standard test fluid. In this RMA classification, the rubber samples are immersed in IRM 903 oil at 100°C for 70 hours. (See ASTM Method D-471 for a detailed description of the oil and the testing procedure.) As a guide to the user of hose in contact with oil, the oil resistance classes and a corresponding description are listed.

#### PHYSICAL PROPERTIES AFTER EXPOSURE TO OIL:

		VOLUME CHANGE MAXIMUM	TENSILE STRENGTH RETAINED
CLASS A	(HIGH OIL RESISTANCE)	+25%	80%
CLASS B	(MEDIUM/HIGH OIL RESISTANCE)	+65%	50%
CLASS C	(MEDIUM OIL RESISTANCE)	+100%	40%

#### CHEMICAL RECOMMENDATIONS

The materials being handled by flexible rubber hose are constantly increasing in number and diversity. To assist in the selection of the proper elastomer for the service conditions encountered, the following table has been prepared. The reader is cautioned that it is only a guide and should be used as such, as the degree of resistance of an elastomer with a particular fluid depends upon such variables as temperature, concentration, pressure, velocity of flow, duration of exposure, aeration, stability of the fluid, etc. Also variations in elastomer types and special compounding of stocks to meet specific service conditions have considerable influence on the results obtained. When in doubt, it is always advisable to test the tube compound under actual service conditions. If this is not practical, tests should be devised that simulate service condtions or the hose manufacturer contacted for Recommendations.

The following table lists the more commonly used materials, chemicals, solvents, oils, etc. The recommendation are based on room temperature and pressure conditions normally recommended for the particular type of hose being used. Where conditions beyond this can be met readily, they have been so indicated; where conditions are not normal and cannot be readily met, the hose manufacturer should always be consulted. The table does not imply conformance to the Food & Drug Administration requirements of Federal or State Laws when handling food products.

#### TABLE OF CHEMICAL, OIL & SOLVENT RESISTANCE OF HOSE:

**WARNING:** The following data has been compiled from generally available sources and should not be relied upon without consulting and following the hose manufacturer's specific chemical recommendations. Neglecting to do so might result in failure of the hose to fulfill its intended purpose, and may result in possible damage to property and serious bodily injury

#### **RESISTANCE RATING**

- A Good Resistance, usually suitable for service.
- F Fair Resistance, the chemical has some deteriorative effects, but the elastomer is still adequate for moderate service.
- C- Depends on Condition, moderate service may be possible if chemical exposure is limited or infrequent.
- X-Not recommended, unsuitable for service.
- I Insufficient Information, not enough data available at the time of publication to determine rating.

#### RELASTOMERS/PLASTICS

NR - Natural Rubber **IR** - Isoprene, synthetic **SBR** - Styrene-butadiene

**CR-**Chloroprene **NBR** - Nitrile-butadiene

IIR-Isobutene-isoprene

**CSM** - Chloro-sulfonylpolyethylene

diene-terpolymer MQ - Dimethyl-polysiloxane FKM-Fluoracarbon rubber **CM** - Chloro-polyethylene ECO/CO-Ephichlorohydrin

**EPDM** - Ethylene-propylene-

**EXLPE-** Chloro-sulfonvlpolyethylene

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# **TECHNICAL DATA**

## ELASTOMERS

Local: (713) 675-6324

Commonly used Elastomers:									Special	Elastor	ners:	
MATERIAL	NR lor IR	SBR	CR	NBR	IIR	CSM	EPDM	MQ	FKM	СМ	ECO CO	×
		(1	Maximu	□ m Tempe	erature	100° F (3	38°C) Un	less Ot	herwise	Specifie	ed	
Acetic Acid, Dilute, 10%	F	С	С	С	Α	С	Α	Α	X	Α	F	
Glacial	С	X	X	X	F	С	F	F	X	Α	X	
Anhydride	С	С	F	F	F	Α	1	С	X	Α	X	
Acetone	Α	Α	F	X	Α	F	Α	Α	X	Α	X	
Acetylene	Α	Α	F	Α	Α	F	Α	С	Α	- 1	1	
Air 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	Α		Α	Α	
Aluminum Chloride 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	
Aluminum Fluoride 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	F			Α	
Aluminum Sulfate 150°F (65°C)	Α	Α	Α	А	Α	Α	А	Α	Α	Α	I	
Alums 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	Α		Α		
Ammonia Gas	Α	Α	Α	Α	Α	Α	А	Α	X	Α	I	
Ammonium Chloride	Α	Α	Α	Α	Α	А	Α	С	Α	Α	Α	
Ammonium Hydroxide	С	F	F	F	Α	Α	Α	Α	Α	Α	- 1	
Ammonium Nitrate	Α	Α	Α	Α	Α	Α	Α	Α		ı	Α	
Ammonium Phosphate, monobasic	Α	Α	Α	Α	Α	Α	Α	Α		A	l l	
dibasic	A	A	A	A	A	A	A	A		I .	l l	
tribasic	A	A	Α	Α	Α	Α	Α	Α		1		
Ammonium Sulfate	A	A	A	A	A	A	A	A	A	A		
Amyl Acetate	F	Χ	Χ	Χ	F	Χ	Α	Α	Χ	С	Χ	
Amyl Alcohol	Α	А	А	А	А	А	Α	А	Α	Α	А	
Aniline, Aniline Oil	X	X	C	X	A	X	C	C	A	C	X	
Aniline Dyes	F	F	F	F	A	F	С	С				
Asphalt	X	X	F	F	X	F	X		А		A	
Barium Chloride 150°F (65°C)	Α	Α	Α	Α	Α	Α	А	А	А	А	Α	
Barium Hydroxide 150°F (65°C)	А	А	А	А	А	А	А	А	А	А	А	
Barium Sulfide 150°F (65°C)	A	A	A	A	A	A	A	A	A	1	A	
Beer	A	A	A	A	A	A	A	A	A	i	A	
Beet Sugar Liguors	A	Α	Α	Α	A	A	Α	A	A	i	1	
Benzene, Benzol	X	X	X	C	X	X	X	С	Α	С	X	
Benzine, petroleum ether and												
Benzine, petroleum naphtha	Х	Χ	С	F	X	F	Χ	С	Α		1	
Black Sulfate Liquor	Α	Α	А	Α	Α	Α	Α	A		1	i	
Blast Furnace Gas	С	С	Α	С	С	С	С	С	Α	ı	ı	
Borax	А	А	А	А	А	А	А	А	А	I	- 1	
Boric Acid	А	А	А	А	А	А	А	А	А	1	А	
Bromine	Х	X	X	X	X	С	X	F	Α	С		
Butane	X	X	F	Α	X	Α	X	A	Α	A	А	
Butyl Acetate	С	X	X	X	F	X	F	Α	X	F	X	
Butyl alcohol, butanol	Α	Α	Α	Α	Α	А	Α	Α	Α	F	- 1	
Calcium bisulfate	С	С	Α	Α	F	Α	F	С	Α	Α	-	
Calcium chloride	Α	Α	Α	Α	Α	А	Α	Α	Α	Α	А	
Calcium hydroxide	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	А	
Calcium hypochlorite	X	X	Χ	X	Α	F	Α	С	Α	Α	F	
Caliche liquors	А	Α	А	А	Α	Α	Α				ı	
Cane sugar liquors	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	
Carbolic acid, phenol	С	С	С	С	С	С	Α	Α	Α	Α		

#### Chart is reprinted from 1996 RMA Hose Handbook

#### **ELASTOMERS**

Commonly used Elastomers:									Special	Elaston	ners:	
MATERIAL	NR lor IR	SBR	CR	NBR	IIR	CSM	EPDM	MQ	FKM	СМ	ECO CO	XLPE
		(Ma	aximum	Temper	ature 1	00° F (38	B°C) Unle	ss Oth	erwise S	pecified		
Carbon dioxide, dry/wet	А	Α	А	Α	Α	Α	А	А	А	Α	Α	А
Carbon disulfide	Х	Χ	Х	Χ	Х	X	X	С	Α	С		С
Carbon monoxide 150°C (65°C)	С	С	С	С	С	F	С	А	А	1		А
Carbon tetrachloride	X	X	Χ	С	Χ	X	X	С	А	С	F	А
Castor oil	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α
Cellosolve acetate	F	F	Χ	X	Α		А	С	С			А
CFC-12	X	X	A	Α	F	_	F	Χ	A		Α	I
China wood oil, tung oil	X	X	F	A	A	F	A	A	С			A
Chlorine, dry/wet	X	Х	Х	Х	Х	Х	X	Х	С	Х	X	F
Chlorinated solvents	X	Χ	Χ	Χ	Χ	Χ	Χ	С	С	С		Α
Chloroacetic acid	Х	С	С	С	Χ	Α	I	С	X			Α
Chlorosulfonic acid	X	X	С	С	X	X	X	С	X			F
Chromic acid	X	X	X	X	С	A	I	С	С	A		F
Citric acid	А	А	А	F	А	А	А	Α	А	А	А	А
Coke oven gas	С	С	С	С	С	А		Α	X	Α	Χ	С
Copper chloride 150°F (65°C)	С	Α	F	Α	Α	F	Α	Α	Α	Α	I	Α
Copper sulfate 150°F (65°C)	С	Α	Α	Α	F	Α	Α	Α	А	Α	Α	Α
Corn oil	Х	С	F	Α	Α	F	С	Α	Α	Α	Α	Α
Cottonseed oil	X	С	F	А	Α	F	С	А	А	А	I	А
Creosote, coal tar	X	Χ	F	Α	Χ	F	X	С	F		Χ	А
Wood	Х	X	F	Α	X		X	С	Α			А
Creosols, cresylic acid	С	X	X	С	С	F	X	С		F		Α
Ethers	С	С	С	С	С	F	Χ	С	Χ	Α		Α
Ethyl acetate	F	Χ	Χ	Χ	F	Χ	F	F	Χ	F	Χ	А
Ethyl alcohol	А	А	Α	Α	А	Α	А	Α	Α	Α	Α	Α
Ethyl cellulose	F	F	F	F	F		F	С	X	F		Α
Ethyl chloride	Α	F	F	X	А	F	Α	С	F	F	F	F
Ethylene glycol	Α	А	Α	Α	Α	А	А	Α	Α	Α	Α	А
Ferric chloride 150°F (65°C)	А	А	А	А	Α	Α	Α	Α	I	Α	Α	Α
Ferric Sulfate 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α
Formaldehyde	А	А	С	Α	А	А	Α	Α	А	Α	F	А
Formic acid	Α	Α	С	F	Α	Α	Α	Α	Χ	Α	F	F
Fuel oil	Х	Χ	Α	Α	Χ	F	X	С	Α	F	Α	Α
Furfural	Х	С	С	X	Α	F	С	С	X	A	Χ	Α
Gasoline, Non Leaded	X	X	X	Α	X	X	X	_	Α	С	Α	Α
Gasoline, + MTBE	X	X	X	Α	X	X	X	С	Α	С	Α	Α
Hi-test-+ MTBE	X	X	X	A	X	X	X	С	A	С	Α	Α
Gelatin	A	Α	Α	А	Α	Α	Α	Α	Α		Α	Α
Glucose	А	А	А	А	Α	А	Α	Α	А		Α	Α
Glue	F	F	Α	Α	F	Α	Α	Α	С		Α	А
Glycerine, glycerol	А	А	А	Α	А	А	А	Α	Α	Α	Α	Α
Green sulfate liquor	А	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α
HFC-134A	F	Χ	А	А	А	F	А		Χ	F		А

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# **TECHNICAL DATA**

## ELASTOMERS

Commonly used Elastomers:	Special Elastomers:											
MATERIAL	NR Ior IR	SBR	CR	NBR	IIR	CSM	EPDM	MQ	FKM	СМ	ECO CO	XL
		(1	Maximur	n Tempe	rature	100° F (3	38°C) Un	less Ot	herwise	Specifie	d	
Hydraulic fluids												
Petroleum	X	X	Α	Α	X	F	Χ			Α	Α	
Phosphate ester alkyl	X	Χ	С	X	Α	X	А			Α	Χ	
Phosphate ester arly		X	X	X	С	X	С	0		С	X	
Phosphate ester blends		X	X	X	X	X	X	С			С	
Silicate ester	Х	Χ	С	С	Χ	С	Χ			С	С	
Water-Glycol	А	А	Α	А	А	А	А		А	А	А	
Hydrobromic acid	С	X	С	С	Α	A	A	С	Α	A	, ,	
Hydrochloric acid	Α	X	X	X	С	С	С	С	Α	А	X	
Hydrocyanic acid	F	F	С	F	С	Α	С	Α	Α			,
Hydrofluoric acid	Χ	Χ	Χ	Χ	С	А	С	Χ	А	Α		
	А											
Hydrofluosilicic acid		F	F	F	Α		Α	Α	Α	Α		
Hydrogen Gas	F	F	A	A	A		A	Α	Α		А	
Hydrogen peroxide	X	X	С	С	С	С	С	Α	A	Α		
Hydrogen sulfide, dry	C C	C	F	C	A	A	A	С	F		F	
wet	C	C	F	C	А	А	Α	C	С		F	
Kerosene	Χ	Χ	F	Α	Χ	С	X	С	А	А	А	
Lacquers		X	X	X	С	X	X		X		X	
Lacquers solvents		Χ	X	X	С	X	Χ		X		X	
Lactic acid	С	С	С	С	С	Α	С	Α	Α			
Linseed oil	С	Χ	F	А	А	А	А	А	А	А	А	
Lubricating oil, crude	Χ	X	F	А	Χ	С	Χ	С	А		А	
refined	X	Χ	F	Α	X	С	X	С		Α	Α	
lagnesium chloride 150°F (65°C)	Α	Α	А	Α	Α	Α	А	Α	Α	Α	Α	
lagnesium hydroxide 150°F (65°C)	Α	F	F	F	Α	Α	А	F	Α	Α	Α	
lagnesium sulfate 150°F (65°C)	А	Α	А	А	Α	А	А	А	А	А	Α	
Mercuric chloride	F	F	С	F	Α	А	Α	А	А		Α	
Mercury	Α	Α	Α	Α	Α	Α	Α	Α	Α		Α	
Methyl alcohol, methanol	Α	Α	Α	Α	Α	Α	А	Α	С	Α	F	
Methyl chloride	С	С	С	С	С	X	С	Χ	Α			
Methyl ethly ketone	Χ	Χ	Χ	Χ	F	С	А	С	Χ	С	Χ	
Methyl isopropyl ketone	Χ	Χ	Χ	Χ	F	С	С	С	X	F	Χ	
MTBE												
Milk	С	С	F	F	А	Α	А	Α	А	А	А	
Mineral oils	Χ	С	F	Α	Χ	F	Χ	Α	Α	Α	Α	,
Natural gas	С	С	Α	Α	С	Α	Χ	С	Α	Α	Α	,
Nickel chloride 150°F (65°C)	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	l	
Nickel sulfate 150°F (65°C)	A	A	A	A	Α	A	A	A	A	Α	I	
Nitric acid, crude	X	X	X	X	С	С	X	X	С	A	X	
Diluted 10%  Concentrated 70%	X	X	C	X	С	С	X	X	С	A	X	
Nitrobenzene	X	X	X	X	C	C	X	X	C	X C	X	
Oleic acid	X	F	C	F	F	F	F	A	С	A		,
Oleum spirits	X	С	С	С	1	1.5	Г	^	С			

#### Chart is reprinted from 1996 RMA Hose Handbook

#### **ELASTOMERS**

Commonly used Elastomers:								Special Elastomers:						
MATERIAL	NR lor IR	SBR	CR	NBR	IIR	CSM	EPDM	MQ	FKM	СМ	ECO CO	XLPE		
		(M	aximum	Temper	ature 1	00° F (38	3°C) Unle	ess Oth	erwise S	pecified	t			
Oxalic acid	F	С	F	F	Α	А	А	Α	Α	Α	F	Α		
Oxygen	F	С	Α	С	Α		Α	Α	Α	Α	F	Α		
Palmitic acid	X	F	А	А	F	F	F	С	А	А	F	А		
Perchlorethylene	X	X	X	C	X	X	X	С	A	C	F	A		
Petroleum oils and crude 200°F (95°C)	X	X	F	Α	X	C	X	С	Α	С	F	Α		
Phosphoric acid, crude	A	С	С	С	C	A	С	С	Α	A		Α		
pure 45%	Α	С	С	С	С	Α	С	С	Α	Α		1		
Picric acid, molten	С	С	С	С	С		I					I		
,														
water solution	А	С	F	F	Α	Α	1	Α	А			- 1		
Potassium chloride	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α		
Potassium cyanide	А	Α	Α	Α	Α	Α	А	Α	Α	А	Α	А		
Potassium hydroxide	F	F	С	С	Α	Α	Α	Α	С	Α	Α	Α		
Potassium sulfate	А	Α	Α	Α	Α	Α	А	Α	Α	Α	Α	Α		
Propane	X	X	F	А	Χ	F	Χ	А	А	А	А	А		
Sewage	С	C	F	Α	C	A	C	C	Α	, ,	I	Α		
Soap solutions	A	A	F	Α	A	Α	A	A	Α	Α	Α	Α		
Soda ash, sodium carbonate	Α	Α	А	Α	Α	Α	Α	Α	Α	Α	Α	Α		
Sodium bicarbonate, baking soda	A	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α		
<b>3</b>														
Sodium bisulfate	А	А	Α	Α	Α	А	А	Α	Α	А	Α	А		
Sodium chloride	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α	Α		
Sodium cyanide	А	А	Α	Α	Α	Α	Α	Α	А	Α	Α	Α		
Sodium hydroxide	F	F	С	С	Α	С	Α	Α	С	Α	F	Α		
Sodium hypochlorite	X	X	Χ	Χ	Α	F	Α	С	Α	Α	F	F		
0 - 4:			0	•	Δ.	_	•	Δ.	٥	Δ.		Δ.		
Sodium metaphosphate Sodium nitrate	A C	A C	C	A C	A	F A	A A	A C	А	A	A	A		
Sodium perborate	С	С	С	С	A	A	A	A	А	A	A	A		
Sodium peroxide	С	С	С	С	A	A	A	C	A			A		
Sodium phosphate.monobasic	A	F	С	F	A	A	A	A	A	Α		A		
	A	1				A		- 7				A		
dibasic	А	F	С	F	Α	Α	Α	Α				Α		
tribasic	А	F	С	F	Α	Α	Α	Α				Α		
Sodium silicate	А	А	Α	Α	Α	Α	Α	Α	Α	Α	1	Α		
Sodium sulfate	А	Α	Α	Α	Α	А	А	Α	Α	Α	Α	Α		
Sodium sulfide	А	А	А	А	А	А	А	А	А	А	- 1	Α		
Sodium thiosulfate, "hypo"	A	A	A	Α	Α	Α	A	Α	A	Α	I	A		
Soybean oil	X	С	F	A	A	A	A	A	A	A	Α	A		
Stannic chloride	A	A	A	A	F	A	F	A	A	Α		A		
Steam 450°F (230°C)	С	С	С	С	A	A	F	С	X		X	X		
Stearic acid	X	X	C	F	F	C	F	A	1		F	A		
Sulfur chlorido	F X	F X	A C	F C	A X	A	A X	F C	A		F	C		
Sulfur chloride			C	C	C				A			A		
Sulfur trioxide , dry	C	C	С	C	С	A	C	A	A		I	- 1		
Sulfur trioxide, dry Sulfuric acid, 10%	A						A	A	A	٨	۸	٨		
Sulfuric aciu, 10%	A	Α	Α	Α	Α	Α	Α	А	А	Α	Α	Α		

Local: (713) 675-6324 28 National: (800) 231-0734 Local: (713) 675-6324 29 National: (800) 231-0734

## **ELASTOMERS**

ommonly used Elasto	mers:		Special Elastomers:										
MATERIA	L	NR lor IR	SBR	CR	NBR	IIR	CSM	EPDM	MQ	FKM	СМ	ECO CO	XLP
			(1	Maximu	m Tempe	rature	100° F (	38°C) Un	less Oth	erwise S	pecifie	d	
11%-75%		С	С	С	С	F	Α	С	С	А	Α	F	Α
76%-95%		Χ	Χ	X	Χ	С	Α	Х	Χ	Α	Χ	X	Α
fuming		X	Χ	Χ	X	Χ	X	X	Χ	Χ	Χ	Χ	Χ
Sulfurous a		С	С	С	С	С	Α	С	С	Α	Α	С	Α
Tannic aci	d	А	С	А	С	Α	А	А	А	А	Α	I	Α
Tar		Χ	Χ	С	С	Χ	С	X	С	F		F	X
Tartaric ac	id	Α	С	С	С	F	Α	F	Α	Α	Α	F	Α
Toluene, tol	uol	Χ	Χ	X	С	Χ	X	X	С	А	С	X	Α
Trichloroethy	lene	X	Χ	X	Х	Χ	X	Х	С	Α	С	X	Α
Turpentin	е	Χ	Χ	Χ	F	Χ	Χ	X	С	А	F	Α	Α
\C		0	0	0	0	٨	^		Δ.	•	٨		^
Vinegar Water said n	aino	C	C	C	C	A	A	A	A	A	A		A
Water, acid n Water, fres		A	A	С	A	A	A	A	A	A	A	A	A
distilled	<u> </u>	A	A	C	A	A	A	A	A	A	A	A	A
Whiskey and v	wines	A	A	A	C	A	A	A	A	A	A		A
Winskey and t	Willes	7.	7.	7.	U	7.	71	7.	7.1	7.	7 (	•	, ,
Xylene.xyl	ol	X	Χ	Χ	С	Χ	Χ	X	С	А	Χ	Χ	Α
Zinc chloric	de	С	С	С	С	Α	Α	Α	Α	Α	Α	- 1	Α
Zinc sulfat	te	А	А	Α	А	Α	А	А	А	А	Α	I	Α
<b>ZZLES</b> - SPECS													
Nozzle Style &	Size	Inlet PSI		ssure PA	Straight GPM		ream PM	30 GPM	30 IPM	60 GPM	60 IPM	90 GPM	9 IP
		50	3	45	18		68	21	79	24	91	27	10
10464		75	5	17	22		83	25	95	28	106	32	12
1"		100	6	90	24		91	28	106	32	121	36	13
		50		45	45		170	50	189	55	208	60	22
10464		75	_	17	50		189	55	208	65	246	75	28
1-1/2"		100		90	55		208	60	227	75	284	85	32
10464		50	_	45	90		341	120	454	130	492	145	54
10464 2-1/2"		75 100		90	100 110		379 416	140 165	530 625	150 180	568	180 205	7
,-		100	1 0	'			.10		020	1 200	001	200	<u> </u>
1-1/2" Size	2.100 (NY		Threads Per Inch 1.990 (NST)			2.0	93 (NYCC	1.878 (NPSH)					
				Threa	ds Per Ir	nch							
	6"		7"				7-1/2"	8"					
	3.058			3.13			2.99	0 (CHICA	3.062				
3.093 3.125 3.156								3.062 (NS	3.093				
								25 (DETR	3.140				
		i							3.156				
2-1/2"	3.187											312	
	3.234											(NYFD)	
	2.250	3.250								1 :	00 (N)	Y CORP	١
	3.250	'								_	0.00 (14	CORF	)

2.841 (NPSH)

3.78 (CLEVELAND)

3.312

3.062 (PITTSBURGH)